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**SUNDARA INN & SPA IN WISCONSIN DELLS NAMED TO CONDÉ NAST TRAVELER'S
LIST OF BEST SPA RESORTS OF 2009**

WISCONSIN DELLS, Wis. (April 7, 2009) – The readers' polls conducted by *Condé Nast Traveler* magazine are legendary and influential. So when Sundara Inn & Spa in Wisconsin Dells, Wis. learned it had been named one of the 38 Best Spa Resorts of 2009 in a recent readers' poll - the list was just released in the magazine's April issue - it was a moment to celebrate. Since opening its doors in 2003 Sundara has been the recipient of a number of awards, but this is one Sundara particularly relishes. "It's such a well respected magazine with very travel-savvy readers, so we couldn't be more delighted," said Tara Duarte, who directs operations and marketing for Sundara. Duarte also noted how pleased they were that Sundara received especially high scores in the categories of facility and treatments.

Sundara is tucked back in a 26-acre pine forest on the scenic outskirts of Wisconsin Dells. This adult-only spa resort has 26 suites and 12 private villas, all larger than most and designed using feng shui principles and eco-friendly building practices. At this time of year, guests are particularly drawn to the resort's outdoor infinity edge pool which is heated year-round. Soon, the resort will be welcoming golfers to play the championship Wild Rock course adjacent to its grounds.

For five years in a row, Sundara has also been voted one of the 10 Most Romantic Spas in the World by the readers of *Luxury SpaFinder Magazine*. Nearly 250,000 votes—a record for these annual Reader's Choice Awards—were cast for favorite spas in 2008. In 2006, Sundara was named the #3 Favorite Spa Escape in the country by ABC's "Good Morning America." It was the only spa in the Midwest to make the list. Recently, *Travel + Leisure Magazine* named the Sundara villas one of the Top 100 Real Estate Developments in the World. Other honors for Sundara include being named one of the Top 10 Eco-Friendly Spas by *USA Today* and receiving the first annual Healthy Travel Award from *SHAPE Magazine* as the Most Eco-Conscious Resort in America.

Reservations may be made online at www.sundaraspa.com or by calling Sundara's toll-free number, 888.735.8181.

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